

电动射座规格表 Specification for Electric Injection :

射座系统 INJECTION UNIT	射座单元	JECTION UNIT (OPTIONAL)	单位UNIT	D射座 D-SHOOT					E射座 E-SHOOT			
	螺杆直径	Screw Diameter	mm	Ø16	Ø18	Ø20	Ø22	Ø25	Ø28	Ø32	Ø36	Ø40
	射出压力	Injection Pressure	Kg/cm ²	1948	1555	1260	1041	806	1608	1230	972	767
	射出面积	Theoretical shot volume	cm ³	19.8	25	31.4	38	58	86	113	143	175
	射出重量(LSR)	Shot Weight	g/Ø	22/0.78	28/0.88	35/1.2	42.5/1.5	66/3.3	95/3.38	126.6/4.3	160/5.6	198/6.9
射出率	Injection Rate	cm ³ /sec	30	38	47	57	88	92	88	102	125	

锁模系统 CLAMPING UNIT	锁模单元	CLAMPING UNIT	单位UNIT	FT8008DS-LSR		FT8008R2-LSR		FT8008-2RC-LSR		FT12008DS-LSR	
	射座单元选项	OPTIONAL	-	D	E	D	E	D+D	D+E	D	E
	锁模力	Clamping Force	ton	80(40x2)							
	上模板尺寸	Top Platen Size	mm	700x550		700x525				840x750	
	下模板尺寸	D-Sliding Table Diameter	mm	800x1180		-				890x1448	
	圆盘直径	Rotary Table Diameter	mm	-		1800				-	
	双滑板行程	D-Sliding Table Stroke	mm	580		-				760	
	容模尺寸	Mold Size	mm	510x380		480x350				600x520	
	最小模厚	Min.mold Thickness	mm	260/260		260/260				260/260	
	开模行程	Opening Stroke	mm	270		270				300	
	最大开模距	Max. open Daylight	mm	520/520		470/570				580/680	
	顶出力	Ejector Force	ton	2.7		2.7				4	
顶出高度	Ejector Height	mm	100		100				100		

其它 OTHER	系统最大压力	Hydraulic System Pressure	Kg/cm ²	140		140		140	
	油桶容积	Oil Tank Volume	L	400		400		500	
	电机功率	Electric Power	KW	12		12+4		10+10	
	模温电热容量	Barrel Heating Power	KW	2x3		2x3		2x4	
	总用电量	Total Wattage	KW	12+6		18+6		16+6	
	机器尺寸	Machine Dimension(approx.)	m	2.1x2.1x3.1		2.5x1.8x3.2		2.5x2.5x3.3	
机器重量	Machine Weight(approx.)	ton	3.8		4		6		

FT12008R2-LSR		FT12008-2RC-LSR		FT16008DS-LSR		FT16008R2-LSR		FT16008-2RC-LSR	
D	E	D+E	D+E	D	E	D	E	D+E	E+E
170(80x2)				160(80x2)					
840x750				880x910		950x940			
-				840x1800		-			
1200				-		1800			
-				800		-			
500x400				680x620		550x450			
260/260				260/260		260/260			
300				300		300			
580x580				580x680		580x680			
4				4		4			
100				110		120			
140				140		140			
600				600		600			
18+4		10+10		22		22+4		12+12	
2x3		2x3		2x3		2x3		2x3	
22+6		22+6		18+6		26+6		28+6	
2.6x2.0x0.2				2.6x2.8x0.3		3.3x2.1x0.4			
6				7.5		8			